



This Service Information bulletin supersedes S.I. B63 05 03 dated October 2003.

NEW designates changes to this revision

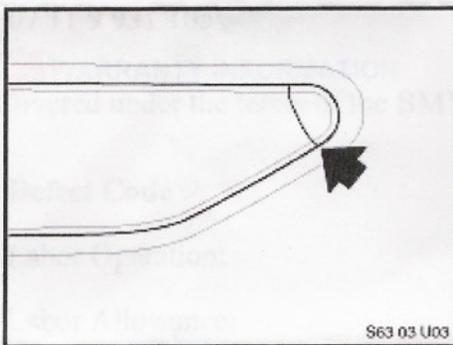
SUBJECT

Third Brake Lamp Cracked

MODEL

E85 (Z4) from SOP to October 2003 production

SITUATION



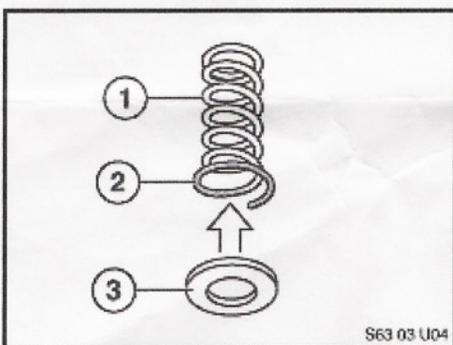
Excess spring tension caused by the 82N retaining springs may cause stress cracks in the third brake lamp.

CAUSE

Incorrect spring tension.

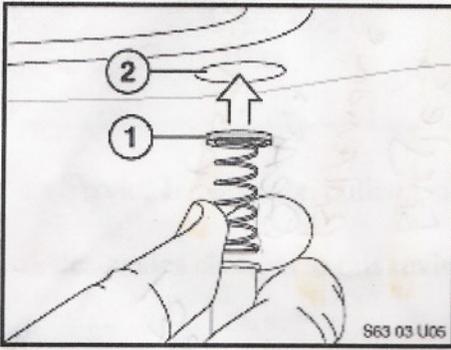
PROCEDURE

In case of customer complaint, when replacing the third brake lamp, replace the existing 82N springs with 40N springs plus an additional washer:



Temporarily hold the washer (3) in place on the spring (1) using dum-dum (or equivalent) applied to the area shown (2).

Using a nut driver, assemble the nut, spring and



washer (1) to the lamp mounting stud through the trunk panel hole (2) as shown.

PARTS INFORMATION

Part Number	Description	Quantity
63 25 6 900 698	40N Spring	3
07 11 9 931 105	Washer	3

NEW WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty.

Defect Code

Refer to KSD

Labor Operation:

Refer to KSD

Labor Allowance:

Refer to KSD

[Copyright © 2006 BMW of North America, LLC]