

Convertible Top Installation Guide



2003-2008 BMW Z4/M Roadster

Tools Required

- Torx Screwdriver
- Flathead Screwdriver
- Phillips Head Screwdriver
- 2" Putty Knife
- Rivet tool with 4mm Rivets
- 3' Hangar Wire (2.5mm dia.)
- Contact Cement Adhesive
- Rivet Gun with 4mm rivets
- 10mm socket
- 2" Masking Tape



SIERRA
AUTO TOPS & SEATS

TOP REMOVAL



1

Cycle top to mid-open position, remove Torx screws across header to release top.



2

Carefully detach by forcing out (L/R) side (front) weather seals from top frame.



3

Remove Torx screws (L/R) to release weather seal brackets from top frame.



4

Drill or chisel rivet heads (L/R), to release top side support under flaps from frame.



5

Remove Torx screws (L/R), to release top side support straps from frame.



6

Detach the front edge of soft top from frame header, to continue removal.



7

Remove Torx screws across the headliner panel, to release it from the frame.



8

Detach center cover and remove the inner Torx screw, to release cover from frame.



9

Remove side Torx screws (L/R), to release the headliner front cover from frame.



10

Remove Torx screws across the back edge of cover, to separate from headliner.



11

Remove Torx screws across the inside of header, to release headliner from frame.



12

Detach (L/R) quarter seals and remove Torx screws to release seal brackets from frame.



13

Drill or chisel rivet heads (L/R), to release top quarter retainer attachments from frame.



14

Drill or chisel rivet heads (L/R), to release the side tension cables from frame.



15

Carefully pull out (L/R) side tension cables from top's side pocketed sleeves.



16

Cycle top to close position, detach rain flap and remove 10mm screws to free base bow.



17

Cycle top to mid-open position, from either side unclip base molding seal from vehicle.



18

Use 2" tape all around the top storage edge, to protect paint from lifting out base bow.



19

Remove Torx screws (L/R), to release top's quarter straps (with O-ring) from frame.



20

Remove inner Torx screws (L/R), to release top's quarter straps from base bow.



21

Carefully from either side, pry out base bow from top storage compartment.



22

Remove Torx screws (L/R), to start separating top from base bow.



23

Start separating top from base bow, by force out plastic retainer from bow channel.



24

Continue to remove backside Torx screws to release top from base bow.



25

Carefully disconnect (L/R) defrost wire connection.



26

Flip top window forward; remove bow Torx screws to release top/headliner from frame.



27

Detach top/headliner support flap from rear bow and remove complete top from frame.

TOP INSTALLATION



28

Apply contact cement to rear bow; locate/mark center, attach support flap to rear bow.



29

Install Torx screws to support headliner/top support flaps to rear bow.



30

Connect (L/R) defroster wire male/female connection.



31

Position/center top's support flap to base bow, and insert retainer into bow's channel.



32

Install Torx screws (L/R), to support top to base bow.



33

Install Torx screws (L/R), to attach top's quarter support straps to base bow.



34

Carefully from either side, force base bow into top storage compartment.



35

Install Torx screws (L/R), to attach top's quarter straps (with O-ring) to frame.



36

Cycle top to mid-open position, from either side connect base molding seal to vehicle.



37

Use a flat-head screwdriver to help assist, tucking top's quarters into compartment.



38

Cycle top to close position, install Torx screws to secure base bow to vehicle.



39

Cycle top to mid-open position, use hanger wire to insert (L/R) tension cables thru top.



40

Use 4mm rivets to secure (L/R) tension cables to top frame.



41

Install by fitting top's header (L/R) pocketed corners to top frame.



42

Install Torx screws across the header to secure top to frame.



43

Cycle top to close position; install Torx screws to secure top's support flap to frame.



44

Cycle top to mid-open position, install Torx screws to secure headliner to header panel.



45

Position headliner panel across the frame header, and use Torx screws to secure.



46

Install Torx screws (L/R) to secure top's side support straps to frame.



47

Install Torx screws (L/R) to secure weather seal brackets to top frame.



48

Install (L/R) side (front) weather seals onto frame.



49

Install inner Torx screw first and then attach center cover to headliner panel.



50

Cycle top to close position, align (L/R) top quarters to frame and use rivets to secure.



51

Install Torx screws to secure (L/R) quarter weather seal brackets to frame.



52

Cycle top to mid-open position, install (L/R) quarter weather seals to frame.