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# Heating and Air Conditioning: By Symptom A/C - Clicking/Popping Noise From Dash

SI B64 11 05

Heating and Air Conditioning

September 2005

Technical Service

This Service Information bulletin replaces S.M. B64 206 04 dated October 2004.

#### **SUBJECT**

Clicking/Popping Noise from Dash at Startup

### MODEL

E85 (Z4)

## SITUATION

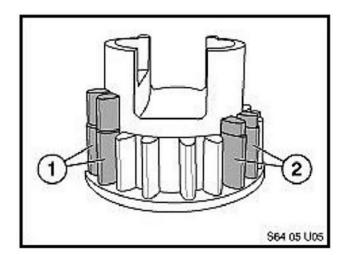
The customer states that when the vehicle is started, or the ignition switch is turned on, there is a clicking/popping noise coming from the dash area.

#### CAUSE

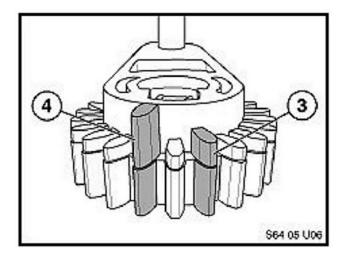
Mis-alignment of the fresh air/recirculation flap gears.

## PROCEDURE

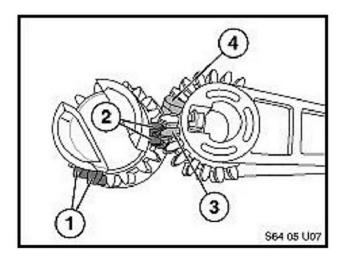
- 1. Remove the panel below the glove box as per RA 51 45 181.
- 2. Remove the glove box to gain access to the actuator for the fresh air/recirculation flap.
- 3. Inspect the gears that drive the fresh air/recirculation flap on the RH side of the air conditioning housing for damaged or broken teeth. Note that replacement parts are IHK dependent.



- 4. Before installation of the new gears it is helpful to mark the gear teeth as follows.
- 5. On the stepper gear (white) mark the 2 tall (1) and 2 medium (2) height teeth using a marker.



On the flap drive gear (black), mark the tall (4) tooth and the medium (3) tooth with white touch up paint. 6.



- 7. In the final assembled position the medium (3) tooth on the flap drive gear must be aligned between the 2 medium (2) teeth on the stepper gear
  - Failure to properly align the 2 gears will result in a clicking/popping noise.
- 9. Check the operation of the fresh air/recirculation flap.
- 10. Reassemble the glove box and lower trim panel

Part Number	Description	Quantity
64 11 6 927 611	Set of Small Parts Adjust Lever (IHKA)	1
64 11 6 927 612	Set of Small Parts Adjust Lever (IHKR)	1

# PARTS INFORMATION

8.

# WARRANTY INFORMATION

Defect Code	Refer to KSD
Labor Operation:	Refer to KSD
Labor Allowance:	Refer to KSD

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